

Office of Science

HIGH FLUX ISOTOPE REACTOR

Presented to

TECHNOLOGY INNOVATION AND INTERNATIONAL PARTNERSHIP DOE USED NUCLEAR FUEL AND HIGH LEVEL WASTE

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- The High Flux Isotope Reactor (HFIR) is part of the Oak Ridge National Laboratory (ORNL) Complex and is operating with Highly Enriched Uranium Fuel at 85 megw.
- The primary purpose is research although some isotopes for medical use are produced.
- HFIR began operation in 1965 and current plans are for operation until around 2040.
- In 2005 HFIR added cold source capability and an expanded small angle scattering guide hall.
- HFIR core is inner and outer element arrangement and Be reflected.
- Fuel Cycle is about 28 days and an average 6 cycles per year.





- HFIR has pool storage capability for about 90 elements and currently about 50 positions are filled. A three year cooling time is necessary prior to shipment.
- Spent Fuel Elements are shipped to the Savannah River Site (SRS) L
 Basin for storage and disposition.
- The current campaign began in 1996 through use of a GE-2000 Cask and 111 shipments have been made to date.
- About 10–12 shipments are scheduled to be made each year.
- These shipments are subject to Commercial Vehicle Safety Alliance Level 6 Inspection Criteria which is performed by Tennessee Highway Patrol, Tennessee Oversight Agency, Tennessee Emergency Management Agency, and are escorted through three states.





- SRS L Basin is reaching capacity for HFIR elements and will be full late 2011 at current shipping schedule.
- SRS H Canyon has dissolution process and has possible potential for startup in 2015 with HFIR elements, backfilling capabilities could begin on a 1 for 1 basis.
- SRS has potential for closing to all Spent Fuel shipments at end of Foreign Research Reactor Fuel Program around 2019.
- Dry storage on HFIR site was considered in early 90's and could be reconsidered if necessary but new dry storage guidance has been issued since then.





- HFIR is being considered to be changed to Low Enriched Uranium around 2015.
- Safety basis operating data will need to be reviewed and updated.
- New transportation packages will need to be designed, certified, and fabricated due to additional element weight.
- Time may be a factor in meeting the 2015 schedule.

